

Influence of copper oxide nanoparticles on UV aging resistance and thermal degradation of sulfonated poly (1,4-phenylene ether ether sulfone) (SPEES) membrane

Abstract

The purpose of this study is to synthesize multifunctional membranes based on poly (1,4-phenylene ether ether sulfone) (PEES). PEES has good thermal, optical, electrical and antimicrobial properties. Copper oxide nanoparticles reinforced in PEES matrix. These reinforced membranes have a unique structure and properties that influence the thermal stability and UV protection compared with neat PEES. The PEES chain structure and composition of the copper oxide were shown to be associated with the degradation behavior. Since PEES is a hydrophobic polymer, it does not have good interaction with copper oxide nanoparticles resultant polymer chain was functionalized with H_2SO_4 to improve the hydrophilic nature and better dispersion of copper oxide nanoparticles in PEES. The concentration of copper oxide nanoparticles was varied in sulfonated PEES matrix. The weight loss upon degradation was positively correlated with the concentration of copper oxide nanoparticles. The concentration of nanoparticle ratio varied, which dramatically changed UV shielding properties of PEES. Copper oxide has potential electron correlation effects, high temperature superconductivity, spin dynamics, and antimicrobial properties. Therefore, sulfonated poly (1,4-phenylene ether ether sulfone) (SPEES) copper oxide membrane has improved thermal and optical properties.

Key words: PEES, SPEES, copper oxide, thermal stability, optical studies

1. Introduction

The simplicity, energy efficiency, and high separation operation of membrane technology has made it a critical platform in dealing with the most critical issues in water purification, biomedical engineering, and energy conversion systems. The classical membranes are mostly tailored to size exclusion or diffusion-based selective separation, but suffers from these problems: fouling, weak selectivity, and are not robust enough to work in severe conditions. In an effort to overcome these shortcomings, the idea of multifunctional membranes has been of considerable interest in the past few years.

Multifunctional membranes are novel materials that have been designed to incorporate multiple functionalities in a single membrane system, allowing them to go beyond traditional separation processes. Such membranes can be engineered to possess more than one property, including antimicrobial response, catalyzed degradation, increased hydrophilicity, mechanical stability, thermal stability and stimuli-responsiveness. Such a wide range of functionalities is not only capable of enhancing the effectiveness of the membrane but also increasing the duration of operation by reducing fouling and degradation.

Multifunctional membranes have been used in water treatment systems with combined separation and degradation properties, so it is possible to remove organic contaminants, heavy metals, and pathogenic microorganism. These membranes are also under investigation as wound dressing materials, drug delivery systems, implant coating, in the biomedical field because of their biocompatibility and antimicrobial properties. Moreover, multifunctional membranes has importance in energy applications, including

44 proton exchange membranes fuel cells, to enhance ion transport without damaging the structure in high-
45 temperature and oxidative conditions.

46
47 Polymer-based high performance membrane with excellent optical, thermal properties, chemical
48 resistance, electrical and antimicrobial properties. These multifunctional properties as made excellent
49 place in the material science. Synthesis of polymer nanocomposites is relevant due to the global rise in
50 lightweight, durable, and high-efficiency materials in sectors such as electronics, biomedical engineering,
51 energy storage, and environmental protection from temperature, ultra violet rays, microbial infections,
52 nosocomial (hospital-acquired) bacteremia, and the growing issue of antibiotic resistance. A primary
53 focus has been on polymers nanocomposite that has not only excellent physical properties such as
54 hydrophilicity, thermal stability, UV resistant membrane. Biomaterial demand is increasing day by day in
55 human life due to various factors such as accidents and lifestyle.

56 Poly(1,4-phenylene ether ether sulfone) (PEES) is a thermoplastic polymer that has made place
57 between high performance polymer. It has excellent thermal stability, excellent film-forming properties
58 [1], high proton conductivity, mechanical strength [2], antimicrobial properties and resistance to chemicals
59 [3]. These attributes make PEES an excellent choice in various fields, especially in filtration, [3] and
60 electronics [4]. High performance coating, artificial heart, pacemaker, blood tubes, and various devices
61 are used in medical science for those joints, sutures, bone plates, antibacterial coating and medical devices
62 [5-6].

63 Poly(1,4-ether ether sulfone) (PEES) is a material that has aromatic backbone, two ether and
64 sulfone linkages provides moderate polarity with limited inherent hydrophilicity. The hydrophilic
65 behavior of PEES can be modified through chemical modification by various acids such as sulfur trioxide,
66 acetyl sulfate, and sulfuric acid which promote improved surface wettability and water affinity. Such
67 enhancement in hydrophilicity is improved applicability of PEES in membrane and biomedical systems
68 where effective interaction with aqueous environments is required [7-9].

69 Recently, copper oxide nanoparticles shows wide range of application such as catalytic systems,
70 sensing devices, gas sensing technologies, pollution degradation due to its resistance to photo corrosion,
71 high oxygen-carrying capacity, electrical and optical and solar energy transformation. Further studies as
72 antibacterial, anti-viral, anti-inflammatory, and antifungal agent for application for both biomedical and
73 environmental uses [10-11].

74 The properties of copper oxide nanoparticles primarily depend on the size of nanopowder, their
75 morphology, and the specific surface area of the prepared materials, and synthesis methods. When these
76 nanoparticles use as filler in polymer matrix, it enhance polymer matrix properties. The thermal,
77 optical including their ability to emit, absorb, and scatter light depends upon copper oxide nanoparticles
78 size, dispersion into polymer matrix. Copper oxide and SPEES may combine the qualities to create a
79 new material with unique physical and chemical properties [12].

80 In this study, we focus on the ethanol-based solution casting method. Functional and morphological
81 studies were done by using FT-IR, SEM, and thermal degradation of polymer nanocomposite was
82 investigated by the help of TGA and DSC. We found that SPEES-copper oxide nano material has better
83 thermal degradation, UV resistant and glass transition temperature (T_g) than neat SPEES.

84 **2. Materials and Methods**

85 Pure poly (1,4-phenylene ether ether sulfone) was obtained from Sigma-Aldrich. Copper oxide
86 nanoparticles synthesized by Vedayukt India private limited, Jamshedpur, India. Synthetic grade
87 dichloromethane (Purity > 99.9%) and sulfuric acid (H_2SO_4) (Purity > 99.9%) were purchased from Merck,
88 India.

89 **2.1 Sulfonation of pure poly (1,4-phenylene ether ether sulfone)**

90 Dichloromethane was used as a dissolving agent for poly (1,4-phenylene ether ether sulfone) pellets.
91 PEES-dichloromethane mixture was stirred again washed with methanol to get PEES in a powdered form
92 and dried at 60 °C during 12 h. H₂SO₄ used as sulfonation agent and stirred with conc. H₂SO₄ during 5h
93 and precipitated in cold deionized water. Sulfonated PEES was washed several times in cold deionized
94 water and dried in 60 °C at 12 hrs [5].

95 2.2 Nanocomposites film formation:

96
97 Sulfonated poly (1,4-phenylene ether ether sulfone)(SPEES) and copper oxide nanoparticles were
98 combined in different amounts like 2%, 4%, and 6% by weight in table 1. The ethanol solution casting
99 method was used to help the nanoparticles better. Copper oxide nanoparticles were mixed with ethanol
100 and this mixture was sonicated for 30 to 50 minutes to spread the nanoparticles evenly in the SPEES
101 matrix. This sonicated mixture was then added to the SPEES ethanol solution. The mixture was stirred
102 continuously for 5 hours. Just before pouring it in a petri dish, the solution was sonicated again for
103 3 minutes to stop the nanoparticles from clumping together and to keep them evenly spread in the SPEES
104 matrix. The resulting membrane was then dried at 70 degrees Celsius.

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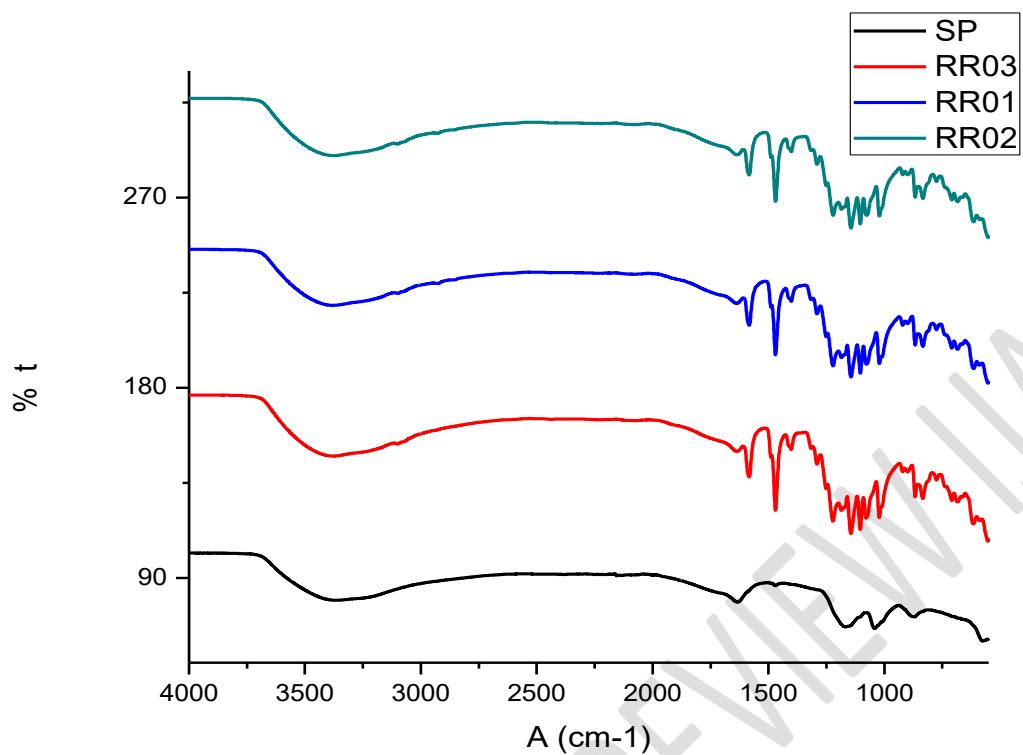
106 Table -1 Different concentrations of copper oxide reinforced SPEES membranes

Sample Code	Copper Oxide Loading (%)
SP	00
RR01	2
RR02	4
RR03	6

107

108 3. Results

109 FT-IR spectra in the 400 to 4000 cm⁻¹ range were used to characterize the functional groups that
110 were present in the SPEES and SPEES/cerium oxide membranes. Figure 1 shows the SO₃H group of
111 H₂SO₄ and O-H stretching was observed at 3363 for neat SPEES that is shift 3383 and 3382 for the
112 nanocomposite membrane. A sharp peak of C-C aromatic bond stretching was observed at 1583 cm⁻¹ in
113 the case of SPEES copper nanocomposite. 1634 Sharpe peak for neat SPEES, but its intensity reduces in
114 polymer nanocomposite. A peak at 553 cm⁻¹ confirmed the presence of Cu-O. A peak at 1042 shows the
115 confirmed presence of S=O stretching for SPEES that shifted to 1103 for nanocomposite membrane. The
116 long polymeric chain was bending in the polymer, as evidenced by a peak of 869 cm⁻¹.

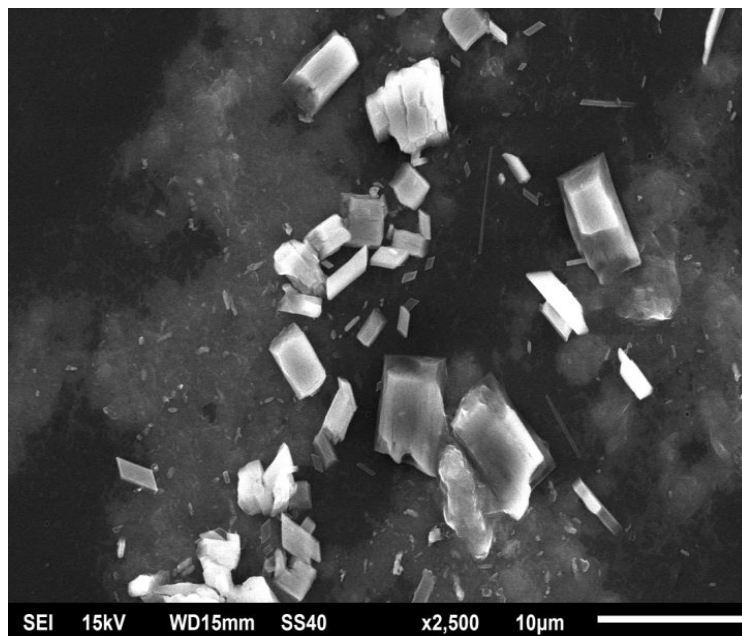


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Figure1 FT-IR of pure SPEES and SPEES/copper oxide membranes

119 The surface morphology of SPEES-copper oxide nanocomposite was studied by SEM. It explains
 120 the shape, size, dispersion, and compatibility of nanoparticles in a polymer matrix. Good dispersion of a
 121 filler in a polymer matrix significantly improves composite performance by improving in thermal
 122 properties, optical properties, and antibacterial properties. Figure 2 shows that copper oxide nanoparticles
 123 have a pellet form and are well dispersed into the sulfonated poly (1,4-phenylene ether ether sulfone)
 124 (SPEES) matrix. It shows good interaction between SPEES and copper oxide nanoparticles.

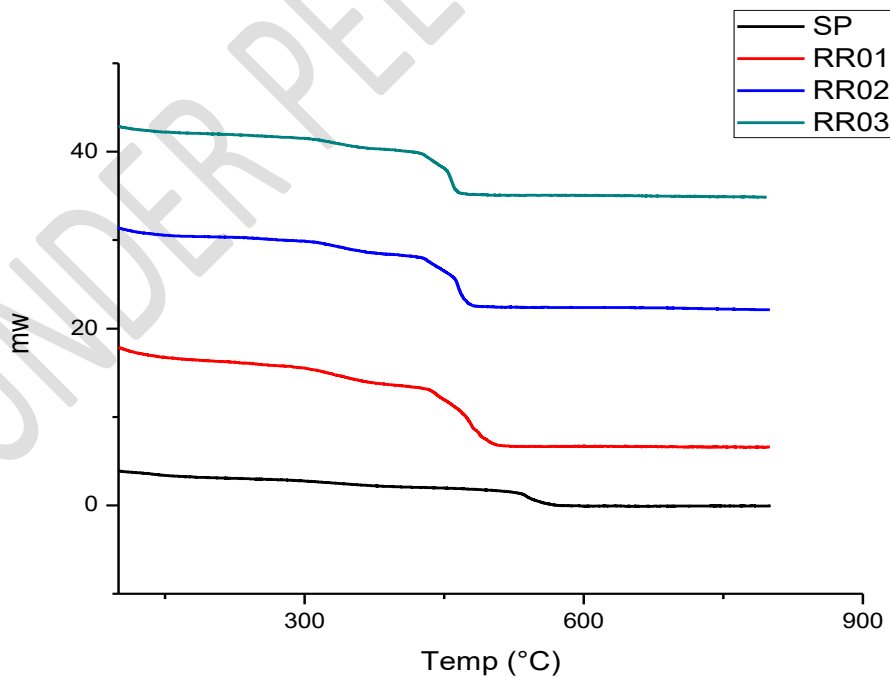


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126

Figure 2. SEM image of SPEES/copper oxide membrane

127 Thermal analysis is a technique that provides information about how polymer material decomposes
 128 with heat. Figure 3 shows SPEES and SPEES-copper oxide membranes start losing weight due to heat
 129 occurring at the temperature of 150-300°C. This weight loss occurs due to the removal of absorbed water
 130 molecules or solvent. The second stage, located at 300–450°C, resulted from the sulfonic acid groups in
 131 SPEES and SPEES-copper oxide in the ion exchange polymer membranes. The third weight loss started
 132 at 450°C onwards due to the degradation of polymerbackbones.

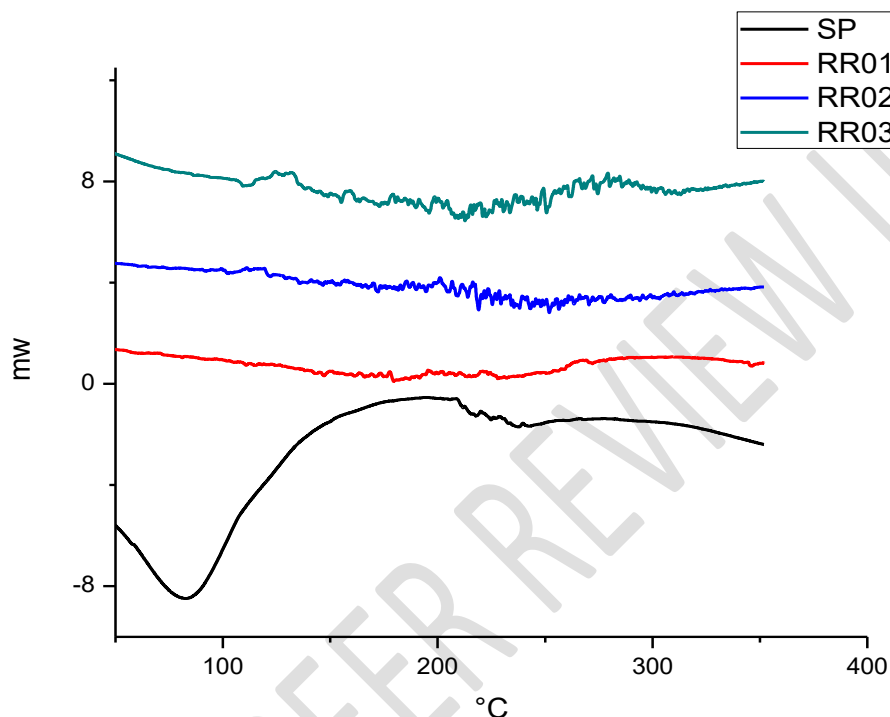


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Figure 3. Comparative TGA of pure SPEES and SPEES/copper oxide membranes

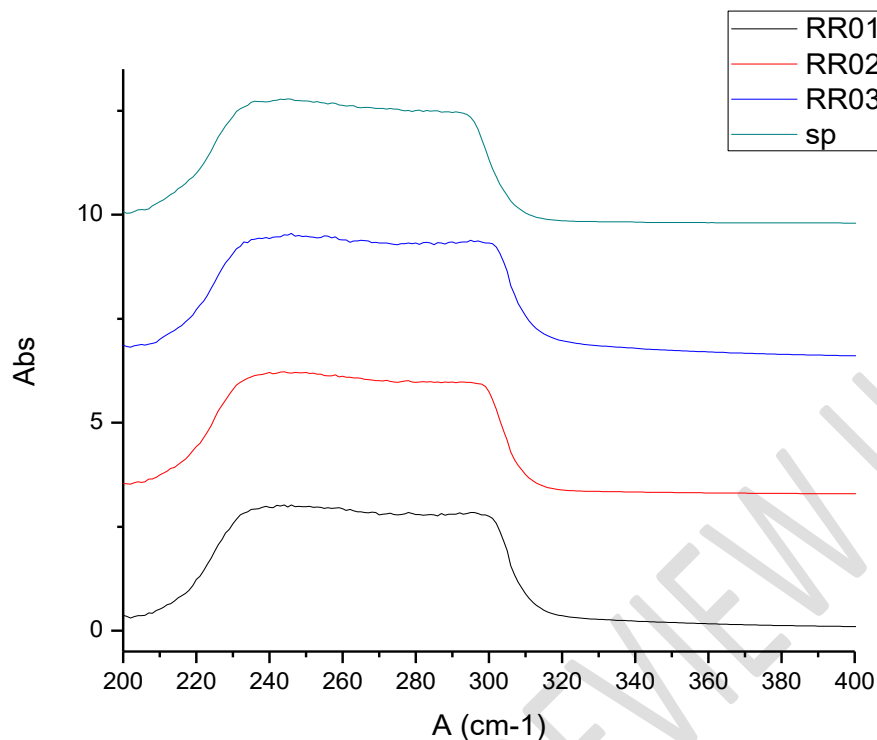
135 DSC analysis gives details about the glass transition temperature (T_g) and melting point of polymer.
136 T_g determined that transition from a hard, brittle, glassy state to a soft, rubbery state. Figure 4 shows that
137 copper oxide nanoparticles were well dispersed in SPEES matrix, and the resultant glass transition
138 temperature (T_g) was increased with copper oxide nanoparticle increase in neat SPEES. 6% copper oxide
139 loading has more T_g than 2%, 4%, and neat SPEES.



140

141 Figure 4. Comparative graph of glass transition temperature (T_g) of pure SPEES and SPEES/copper
142 oxide membrane

143 UV-absorption lies between 250 to 300 nm. Figure 5 shows the absorption of SPEES and SPEES
144 copper oxide nanocomposite. A slight change was observed in the UV absorption of copper oxide.
145 Absorption of SPEES copper oxide nanocomposite showed a higher absorption peak intensity increase
146 than that of neat SPEES. 2% and 4% loading did not have much effect on the absorption peak, but 6%
147 copper oxide shifted the absorption peak.



148
149 Figure 5. Comparative graph of UV Spectra of pure SPEES and SPEES/copper oxide membranes

150
151 **4. Discussion**

152 The characteristic C–O–C stretching vibration in the neat SPEES backbone, initially observed at
153 1167 cm^{-1} , shifted to 1144 cm^{-1} and 1185 cm^{-1} upon the incorporation of copper oxide (CuO)
154 nanoparticles. These shifts confirm a significant chemical interaction between the CuO fillers and the
155 SPEES matrix.

156 Thermal stability enhanced progressively with CuO loading; specifically, the degradation onset
157 temperature shifted toward higher values compared to the neat polymer (Table 2). This improvement is
158 attributed to the high degree of nanoparticle dispersion and robust interfacial adhesion, which effectively
159 restricts polymer chain mobility. Consequently, the thermal resistance of the composite is significantly
160 bolstered. Notably, the residual char yield decreased as CuO loading increased, suggesting that these
161 nanocomposites are better suited for high-temperature applications.

162 Table 2 Thermal degradation of pure SPEES and SPEES/copper oxide membranes

Sample Code	Onset-point	Mid-point	End-Point	Final Weight loss percentage
SP	342	485	554	100
RR01	359	420	488	99.8

RR02	429	438	471	100
RR03	447	449	472	99.5

163

164 Furthermore, the addition of CuO nanoparticles led to an increase in the glass transition
 165 temperature (Table 3), further confirming the reduction in chain segmental mobility. Optical analysis
 166 (Figure 5) revealed an absorption peak at 244 nm for neat SPEES, which underwent a bathochromic shift
 167 to 282 nm in the nanocomposites. This red shift serves as evidence of strong interfacial interaction and
 168 uniform filler dispersion, ultimately enhancing the optical properties of the SPEES-CuO system.

169 Table 3 Glass transition temperature (T_g) of pure SPEES and SPEES/copper oxide membranes

Sample Code	Glass transition temperature (T _g)
AC-SP	82.7
AC-CM 01	91
AC-CM 02	100
AC-CM 03	105

170

171 5. Conclusion

172 This study demonstrates that the incorporation of copper oxide (CuO) nanoparticles significantly
 173 enhances the thermal stability of sulfonated poly(ether ether sulfone) (SPEES). Specifically, the 6%
 174 loading exhibited superior thermal properties compared to both neat SPEES and the 2% and 4% loadings.
 175 This improvement is attributed to the excellent dispersion and strong interfacial interaction of the CuO
 176 nanoparticles within the SPEES matrix due to improvement in hydrophilic nature of PEES. 6 % copper
 177 oxide nanoparticle concentration has better glass transition temperature than 2% and 4% concentration.
 178 Furthermore, the 6% loading enhanced UV absorption relative to the pristine polymer.

179 CRediT authorship contribution statement

180 Anjali Chhonkar: Writing –original draft, Methodology, Investigation, Visualization Data
 181 curation, and Conceptualization. Harikant: Supervision, and administration. Gautam Jaiswar:
 182 Investigation, and Writing –review & editing.

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188 Declaration of interest statement

189 There are no relevant financial or non-financial competing interests to report.

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